



REMARKS

Claim 9 has been added which presents the alternate to claim 5 wherein instead of having the thermal forming process times and the machine cycle time, you have the machine cycle time and the event times. This are allowable for the same reasons as was claim 5.

A terminal disclaimer is attached which discliams this application relative to application number 09/829,747. It is believed that this application is now in condition for allowance.

Respectfully submitted,

By 

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